

# Trimetallic NiFeMoN for Electrochemical Oxygen Evolution Reaction: Facile Synthesis and Statistical Design

Farid Attar,<sup>1</sup> Astha Sharma,<sup>1</sup> Bikesh Gupta,<sup>2</sup> Parvathala Reddy Narangari,<sup>1</sup> Siva Karuturi<sup>1</sup>

<sup>1</sup> School of Engineering, The Australian National University, Canberra, Australian Capital Territory 2601, Australia

<sup>2</sup> Department of Electronic Materials Engineering, Research School of Physics, The Australian National University, Canberra ACT 2601, Australia



Australian National University



Farid.attar@anu.edu.au  
siva.karuturi@anu.edu.au

## Introduction

- Typical OER electrocatalysts suffer from low performance, short term stability and complicated method of synthesis.
- Ni- and Fe-based materials are promising candidates for OER and Mo-based materials improve the OER charge transfer and stability.
- It is challenging to develop a consensus on the optimum value of synthesis parameters due to a high number of experimental tests.
- **In this project, we report the one-step NiFeMoN fabrication by magnetron co-sputtering and optimize the synthesis parameters using statistical modelling.**

## Material and methods

- One-step magnetron co-sputtering was employed to synthesize NiFeMoN as an Oxygen evolution reaction (OER) electrocatalyst.
- Response surface methodology model based on CCD was developed to evaluate the interaction and find the optimum percentage of Mo% and N% in the sputtered NiFeMoN.

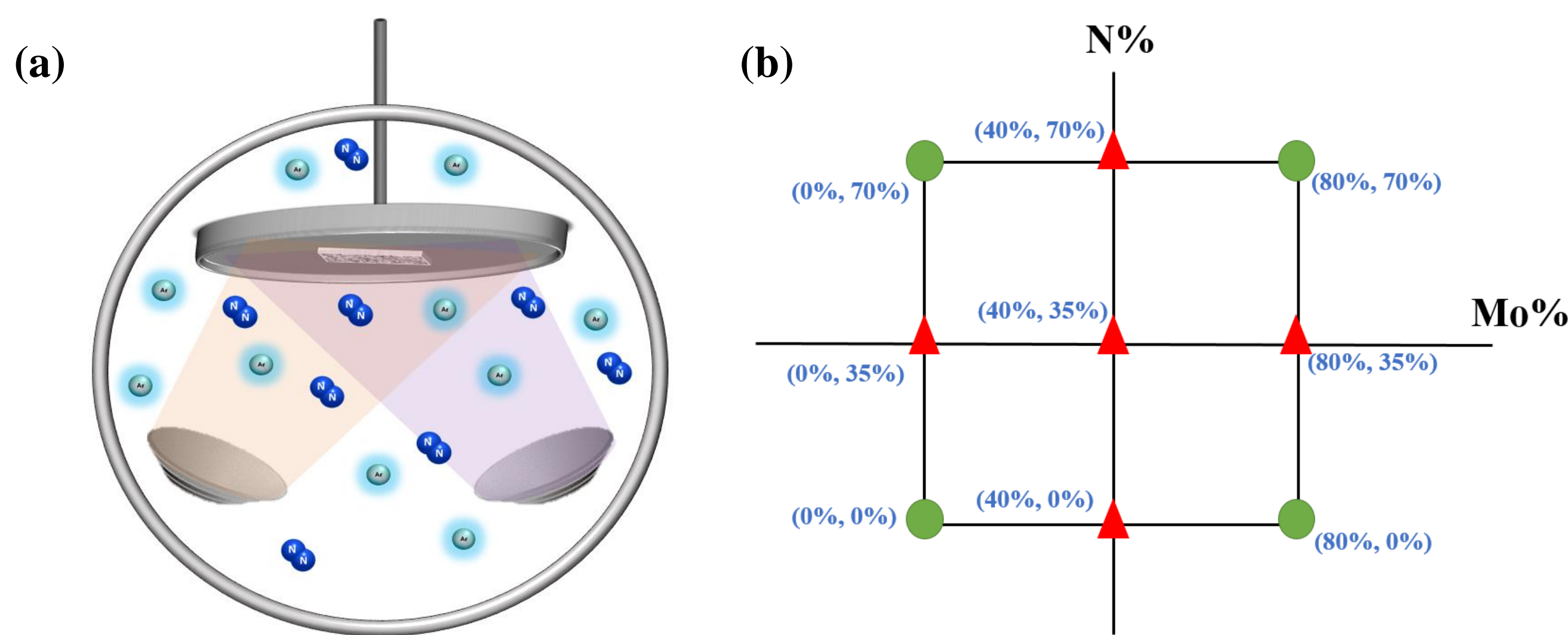


Figure 1. Schematic image of (A) magnetron co-sputtering method for NiFeMoN deposition. (B) central composite experimental design (CCD) for Mo% and N%

## Result and discussion

### 1. Statistical model and optimization

- The coefficient of determination ( $R^2$ ) and adjusted coefficient of determination ( $R^2_{adj}$ ) are 96% and 93% indicating the statistical model is accurate.
- OER Overpotential hits a minimum peak by raising the N% pressure and Mo% .
- Minimum OER overpotential is gained 227 mV (216 mV with iR correction) under the optimum value of 31.35 Mo% and 47.12 N%.

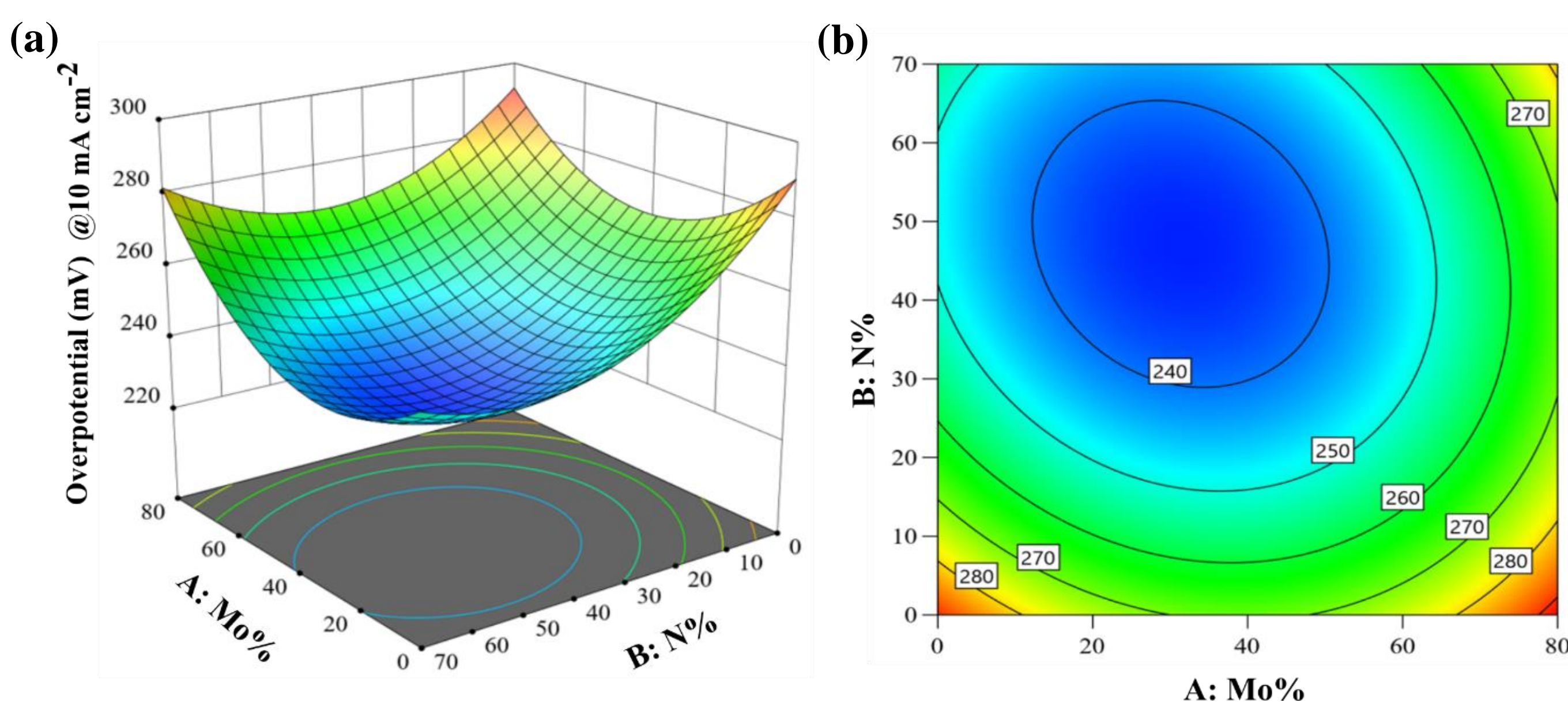


Figure 2. The response surface plots (a) and contour plot (b) of OER overpotential at 10 mA/cm² as a function of Mo% and N%.

### 2. Interaction effect of Mo% and N% on OER overpotential

- The optimum values of N% decreases from 53% to 40% upon to raising Mo% from 0% to 80%.
- The optimized point of Mo% declines from 39% to 28% by increasing N% from 0% to 70% of sputtering chamber.

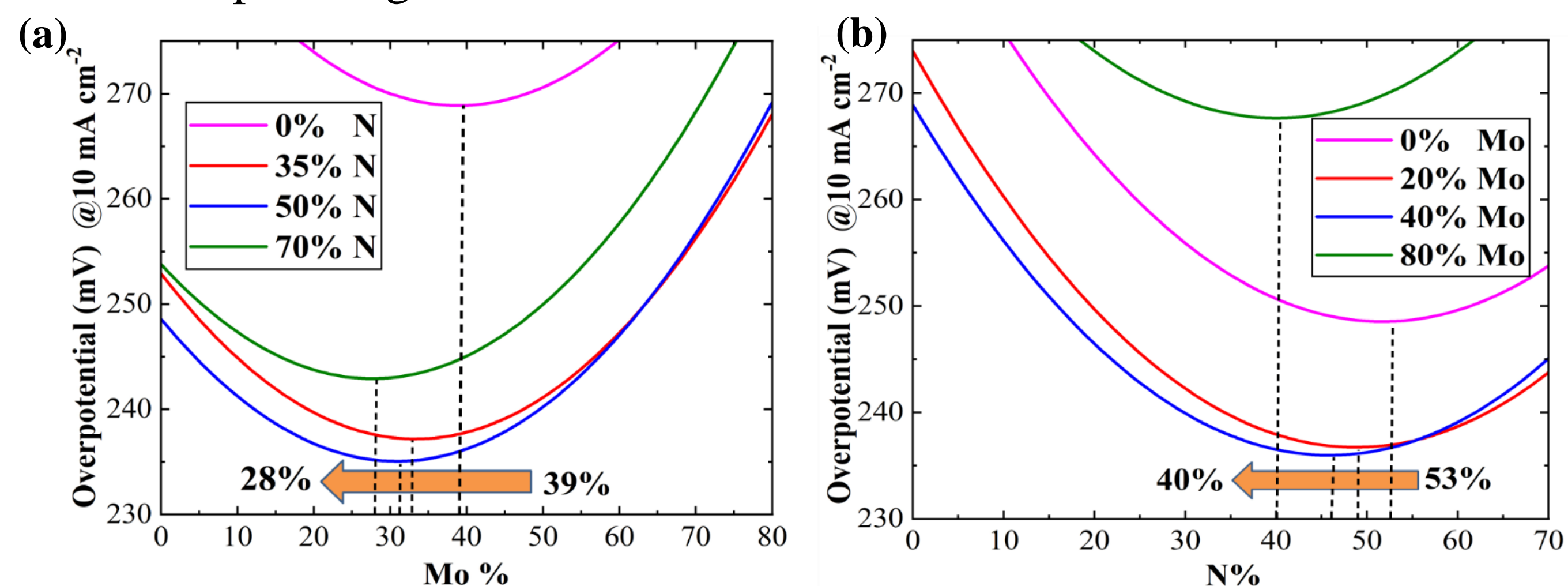


Figure 3. Variation of optimized value of Mo% at different amounts of N% (c). Variation of optimized value of N% at different amounts of Mo%.

## Acknowledgments

We would like to acknowledge funding support by Australian National University (ANU) and the use of facilities and technical support from the ACT Node of the Australian National Fabrication Facility (ANFF).



### 4. Characterization of NiFeMoN electrocatalyst

- The cross-sectional SEM shows 100 nm-thick vertical rod-shaped nanostructures of Opt NiFeMoN.
- The elemental mapping highlights the uniform distribution of Ni, Fe, Mo and N elements.

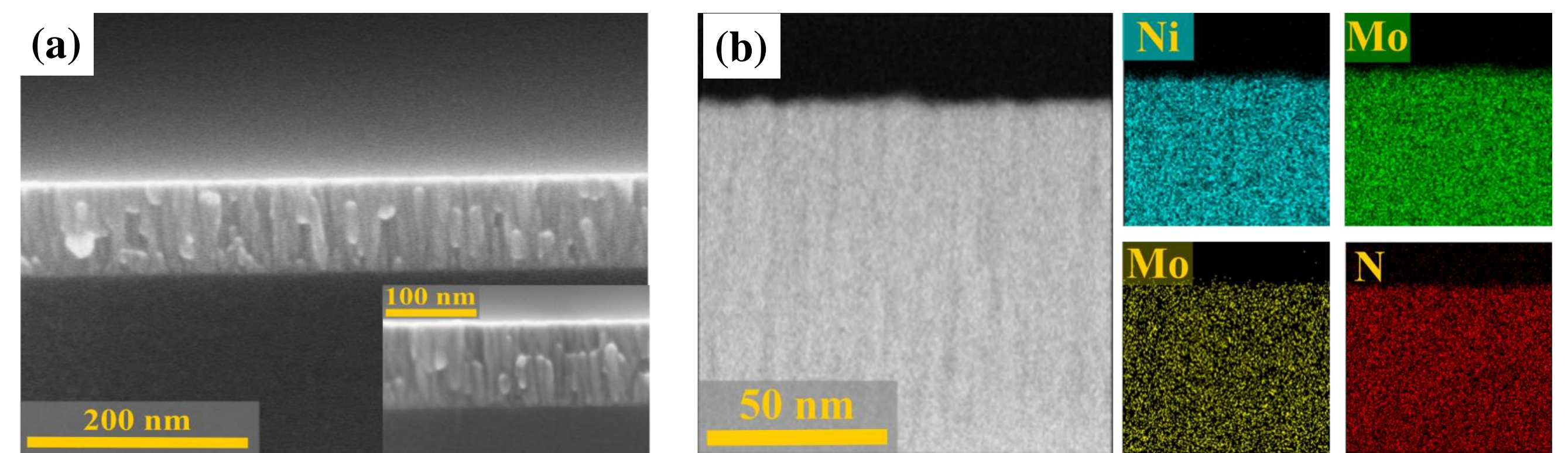


Figure 4. SEM cross-section view of Opt NiFeMoN (a), TEM image and corresponding elemental mapping of Opt NiFeMoN (b).

- $Mo^{4+}$  and  $Mo^{6+}$  are generated by Mo addition both of which improve the OER performance.
- Mo addition caused  $Ni^{3+}$  and  $Fe^{3+}$  generation leading the OER enhancement.
- N vacancies, Ni-N and Mo-N improve the wettability, catalytic activity and stability, respectively.

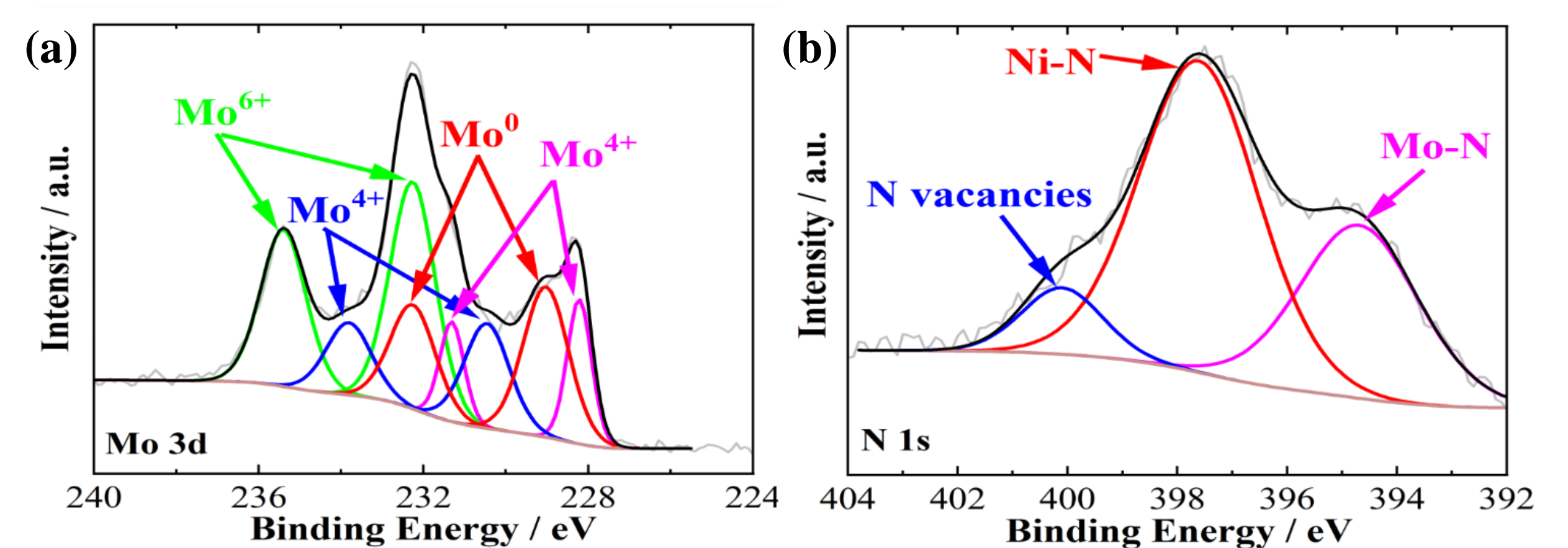


Figure 5. XPS spectra Mo3d (a) and N 1s (b) in Opt NiFeMoN.

### 5. Electrochemical performance of Opt NiFeMoN

- LSV curves show lower OER overpotential of Opt NiFeMoN compared with NiFe and Ni foam.
- Chronopotentiometry result indicates excellent stability of Opt NiFeMoN for more than 7 days.

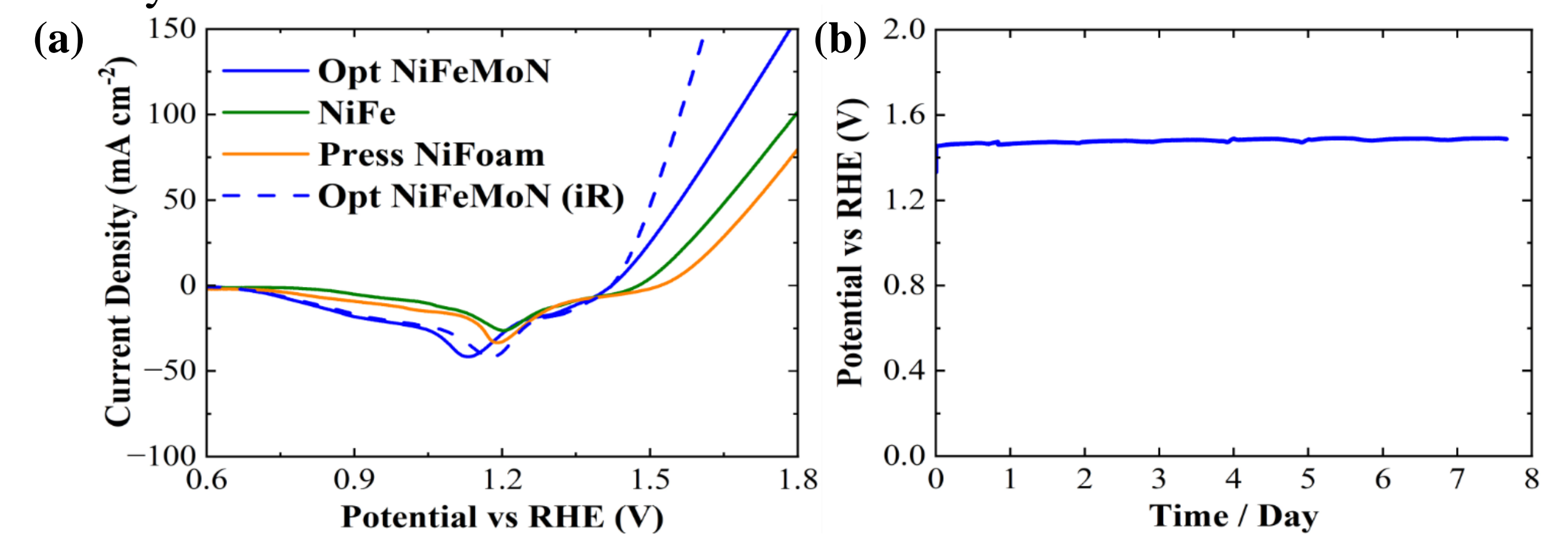


Figure 6. LSV curves of Opt NiFeMoN, NiFe and press NiFoam (a), chronopotentiometric result at 10 mA/cm² for Opt NiFeMoN.

### 6. Comparison with other OER catalysts

- Opt NiFeMoN exhibits one of the best OER performance and superior stability among other NiFeMo-based catalysts.

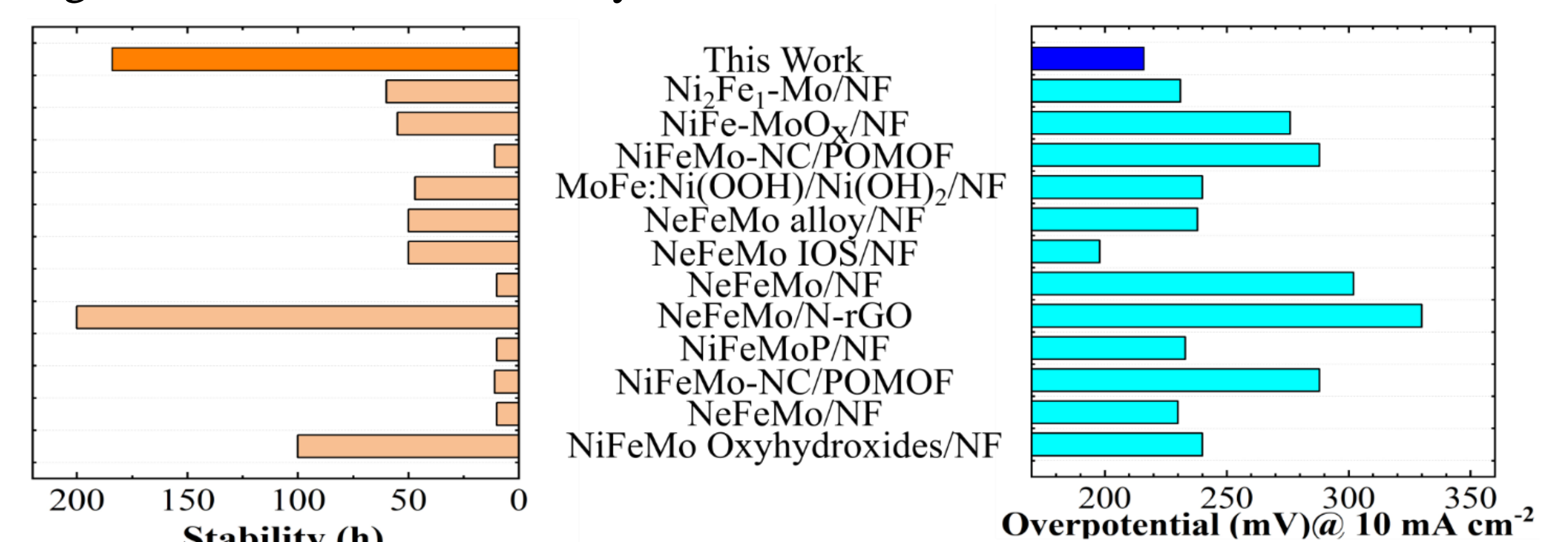


Figure 7. OER Overpotential efficiency and stability of this work with previously reported OER catalysts.

## Conclusion:

- Statistical model gained by RSM and CCD shows that optimum values of Mo% and N% are interdependent.
- The Optimized values of Mo% and N% are 31.35 and 47.12.
- Opt NiFeMoN shows significant OER performance (216 mV at 10 A/cm²) with high stability (180 h).
- Magnetron sputtering as an industry-compatible technique is expected to be to enable practical implementation of the developed catalyst for electrochemical water splitting.

## References

- [1] D. Zhang et al., Energy & Environmental science, 2022.
- [2] J. Liang et al., Green Chemistry, 2021.
- [3] O. Alexeeva et al., International Journal of Hydrogen Energy, 2016